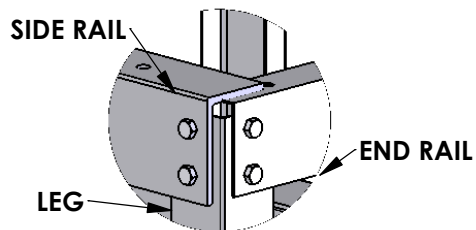


MONO 22, 24, 27, 30 & 36 STAND

ASSEMBLING INSTRUCTIONS

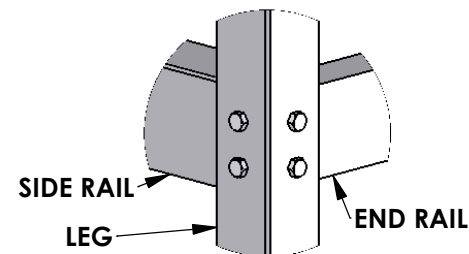
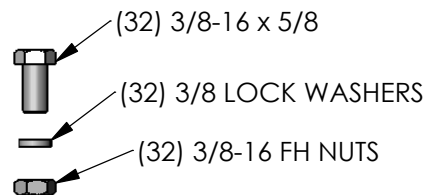
It is suggested to assemble the stand upside down, so you can start with the upper side rails and upper end rails flat on the ground. Lay out all the parts, find the upper side rails and upper end rails. Reffer to the diagram and pictures, Pay close attention to Detail A that shows the upper joint configuration, and Detail B that shows the lower joint configuration. Assemble all parts with very little tension on the bolts so stand may be squared before final tightening of the bolts. The stand is now assembled. Lay out plywood top so it over hangs the edges of the stand by 1". Transfer holes from upper siderails thru plywood top using a hand drill with a 3/8" drill bit. Use the (4) 5/16-18 x 1-1/2" carriage bolts provided to bolt plywood top to stand. Position your mono press on the plywood top so that your star wheel has clearance from the side of the stand, use wood screws to screw machine to stand.



DETAIL A
BLOWN UP VIEW
OF TOP JOINT

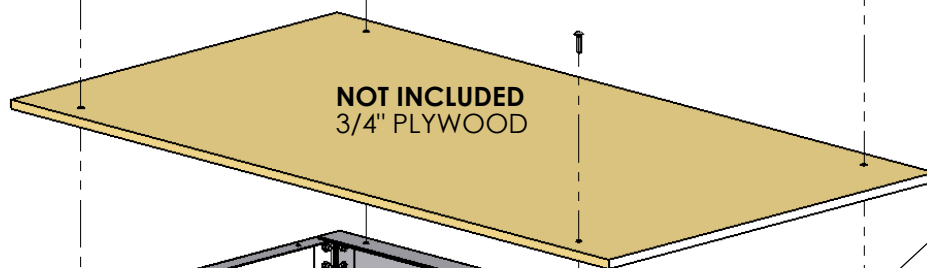
(SIDE RAIL BOLTS ON OUTSIDE OF LEG **OVER-LAPPING** END RAIL. END RAIL BOLTS ON OUTSIDE OF LEG **UNDER-LAPPING** SIDE RAIL.)

(4) 5/16-18 x 1-1/2" CARRIAGE BOLTS



DETAIL B
BLOWN UP VIEW
OF LOWER JOINT

(SIDE RAIL BOLTS ON INSIDE OF LEG **OVER-LAPPING** END RAIL. END RAIL BOLTS ON INSIDE OF LEG **UNDER-LAPPING** SIDE RAIL.)



NOT INCLUDED
3/4" PLYWOOD

(2) 63" UPPER SIDE RAILS

NOTE 1: LENGTH OF END RAILS

MONO(22) ENDRAILS 27" LONG

MONO(24, 27 & 30) 32¹/₂" LONG

MONO (36) 39-3/8"

NOTE 2 DIMENSIONS FOR PLYWOOD TOP

MONO (22) CUT TO 66" x 30"

MONO (24, 27 & 30) CUT TO 35" x 66"

MONO (36) 66-1/2" x 41-1/2"

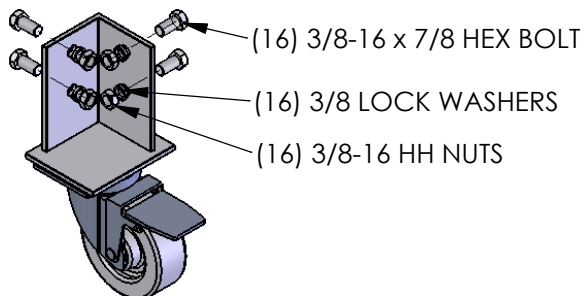
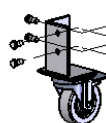
NOTE 3: SHELF DIMENSIONS

MONO(22) 33" x 63¹/₂"

MONO(24, 27 & 30) 31" x 63¹/₂"

MONO (36) 37⁷/₈" x 63¹/₂"

(4) 18" LEGS **ONLY STANDS WITH CASTERS**



(16) 3/8-16 x 7/8 HEX BOLT
(16) 3/8 LOCK WASHERS
(16) 3/8-16 HH NUTS

A

B

(4) END RAILS FOR LENGHT REFER TO **NOTE 1**

(4) 24¹/₂" LEGS ONLY STANDS W/OUT CASTERS

(2) 16¹/₂" CENTER STRUTTS

(2) 63" LOWER SIDE RAILS